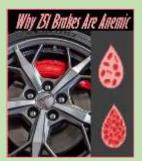
Why the C8 Z51 Brakes Are Anemic!

Before I placed a Hold-A-Spot order for my C8 (*shortly after the launch in July 2019*) I had considered a car Porsche was announcing, the 2020 718 Cayman GT4. Porsche finally put a 6-cylinder engine in their ME sports car. HP for the Boxer 6-cylinder engine was only 414, not as much as the C7 Grand Sport I was driving at the time. It's 0 to 60 time was only 4.2 seconds, worse than the 2017 C7 Grand Sport! BUT it could be purchased with a 6-speed manual trans and every DD I had for 62 years



prior to the C8 was a standard shift! One thing it also had was significantly bigger brakes! The only info available at the time were pics of C8 tests in Germany BUT they looked small!

Posted pic below left on the Forum early July before placing my C8 order. Don't like backing up



and it appeared for whatever reason the C8 Z51 was not going to have large brakes. The C7 Grand Sport is considered one of the best stopping Corvettes GM ever made. BUT on aggressive stops that FE car had 75+% of stopping being done by the large front 6 piston brakes. The C8 should be closer to 50/50 or 60/40 in an aggressive stop with its 60% rear weight. *It should be better?*

prior C7 Z51 OR other ME cars with similar weight distribution. Far from my Grand Sport *WHY*?

Construction Structures (dput) Mark	with six-piston calipers up or optional carbon-ceramic 15.4-inch rears		2020 Ferrari 488 Pista	
		201 C7 Gra Spo	nd	
2020 Porsche Cayman 718 GT4 Steel Rotors	2020 Corvette C8 Z51 Steel Rotors	2020 Ferrari 488 Pista Carbon/Ceramic	My 2017 Corvette C7 Grand Sport Steel Rotors	
Front: 15.0" 6 Piston Rear: 15.0" 4 Piston	Front: 13.8" 4 Piston Rear: 13.0" 4 Piston	Front: 15.6" 6 Piston Rear: 14.1" 4 Piston	Front: 14.6" 6 Piston Rear: 14.4" 4 Piston	
Pilot Sport 4S	Pilot Sport 4S	Pirelli P Zero	Pilot Super Sport ZP	
Front: 235/35/20	Front: 245/35/19	Front: 245/35/20	Front: 285/30/19	
Rear: 295/30/20	Rear: 305/30/20	Rear: 305/30/20	Rear: 335/25/20	
FstLp 70 to 0 = 142' GT4 RS, Cup Tr = 132'	GM 60 to 0 = 108'; 97* R&T 70 to 0 = 149'	FstLp 70 to 0 = 124'	MotTrd 60 to 0 = 90' C&D 70 to 0 = 136' **	
& Carbon Ceramic Roto	108', several Mag tests s rs = 129'. Min stopping re etc. Unlike some com	distance is dependent of	on tires, driver, track	

As seen in the comparison pic above, two ME cars stop faster from 70 mph! Not that minimum stopping distance from 70 mph is critical as most aggressive stops when Tracking or aggressive street driving, when making a shape turn don't reach 0 or activate ABS! BUT it's a good indicator. It's obvious those 15 inch "steel rotors" on the Porsche 718 Cayman GT4 were that size for a reason! The Ferrari 488 Pista is a similar configuration to the C8. It has a V8, albeit smaller but with ~40% more hp. Note it has very large 15.6" front /14.1 rear brakes. It's Tested stopping distance by FastestLap from 70 was 124 feet versus the C8 Z51 by Road & Track of 149 feet. Even my C7 Grand Sport was only 136 feet (*with Cup 2 tires only 129 feet!*) Again, an indicator!

BUT WHY?

Jason Fenske, *"Engineering Explained,"* interviewed the GM engineers that developed the C8 Z51 brakes and found out why (*see video link at end in References.*)

Jason states: GM engineers said there is nothing about ME physics that should have the C8 taking longer to stop than the C7. After you start braking it switches to a front brake bias but with more uniform tire loading. *It should stop faster than the C7* that has 75+% braking on the front tires. So why is it taking ~8% longer to stop than a C7 Z51?

The GM engineers said *if they used bigger brakes*, in panic type stops any small steering wheel input makes the back end "very twitchy" and it wants to kick out!

Jason goes on to discuss another issue some have criticized in addition to poorer stopping then the C7, "Understeer." He states, when offering a very capable performance car, it's a recipe for an inexperience driver to get in trouble with Oversteer. Understeer is safer if you're inexperienced and don't know what you're doing behind the wheel.

Jason was given these two cars by GM to make this video. His words are somewhat tempered. An excellent automotive writer, Brian Gillogy's interpretation of what Jason said was written for Hagerty:

"Compared to the C7, the C8 has an increased 60-0 mph stopping distance. With similar tests of a 2020 Stingray and 2014 Corvette convertible showed the new car takes an additional 7 feet to stop: 97 feet compared to 90. It turns out that the C8's mid-engine configuration, which is biased heavier in the rear then switches to more weight on the front tires as the brakes are applied (aggressively) that makes ABS programing more difficult. As the rear tires get closer and closer to the limit, any steering input makes the car twitchy. The engineers decided that predictable handling at the braking limit was a priority over stopping distance.

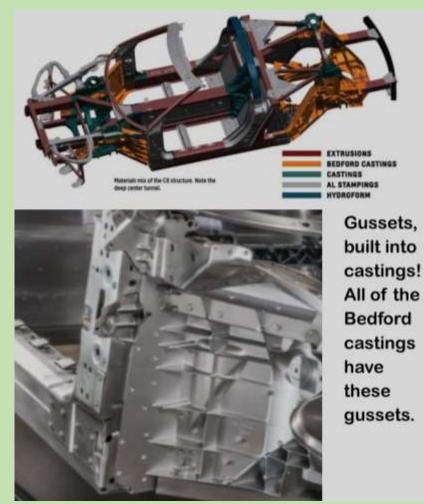
He states the reason in tougher wording! When pushed to its limits on a track, the C8 Stingray will tend to Understeer. That behavior means that it helps keep novice drivers from swapping ends and winding up in a ditch!"

WHAT TADGE JUECHTER SAID ABOUT C8 HANDLING

During a 1+ hour interview on Autoline After Hours TV show, Tadge Juechter, Executive Chief Corvette Engineer, was asked: *What his biggest concern was when they were designing the C8 Corvette?*

Tadge Answered: Because I came from a Porsche family and my dad was a fighter pilot and rang his cars out at the limit, *"I was Paranoid and Deathly Afraid of Trailing Throttle Oversteer."* Throughout the design we did everything we could do to make the car handle benignly. That included: suspension geometry, very stiff attachment at ridged chassis to suspension attachments etc. And not have it feel like it's getting away from you (*in a high-speed turn*.)

On the subject of chassis construction, he said, unlike the C7 they used much less welding because welding heat causes distortion and the C8 is much more dimensionally stable. In an interview in Motor Trend Magazine, he said:



"We knew of all the bugaboos that other brands (*read Porsche*) had to discover and correct over a period of many generations ... We were always sensitive to the car's rear mass with the mid-engine placement. We had to do it right the first time (AND they did!)

IMO that may be a key reason they used a novel chassis construction of large precision aluminum castings for the C8.

Tadge said they could not find a supplier, so they had to invest themselves in a GM plant in Bedford Indiana, hench the name!

If you tried to fabricate these thin gussets by welding there would be a lot of

distortion due to the weld heat. For a minimum of weight, the castings make the chassis very ridged. Especially where Tadge said it was needed where the suspension mounts. *He also said, can't have the chassis flexing like and undamped spring!* Unlike Porsche, who use a rigid unibody type construction to help stiffen the chassis, the C8 body panels provide zero support.

To help understand Tadge's paranoia, this is a definition of *"Trailing Throttle Oversteer" also known as Lift-off Oversteer, Snap-Oversteer, Throttle Off Oversteer, or Lift-Throttle Oversteer; that occurs while cornering when closing the throttle causes a deceleration. This causes the load on the tires to shift from the rear to the front, in a process called load transfer. This decrease in load on the rear tires causes a decrease in the lateral force they can generate. So their lateral acceleration (into the corner) is also decreased. This causes the vehicle to steer more tightly into the turn, hence oversteering. In other words, easing off the accelerator can cause the rear tires to lose traction, with the potential for the car to leave the road tail first.*

MY EXPERIENCE WITH OVERSTEER

Had two early "swing axle" Corvairs that, like the C8, had 60% rear weight. I also had a 1967 Corvair with racing prepared mods, like Plus 1 wheels and performance low profile radial tires. Bought the '67 with every HD option GM offered, that included quick steering, HD springs and shocks, sway bar, metallic brakes (*terrible stopping until warm/hot.*) I added a number of mods including headers, carb mods, oil cooling finned pan, valve covers etc. Just like Tadge's dads early Porsche, it still had "snap oversteer." In fact, you had a fraction of a second to react properly (*the opposite of a front engine car skidding off the road*) or you'd be sliding off in the blink of an eye - rear



first. Porsche and Corvair owners who raced had a saying, *"Better to hit a tree with the rear than plow into it with the front!"* Yep, if going too fast for a turn you were going off the road! More likely issue when racing was when another driver caused you to take less than an ideal line through a turn and you had to lift. But if you reacted like Tony Stewart drives his dirt car (pic left) you might save it! Only had a fraction of a second to turn in the direction of the

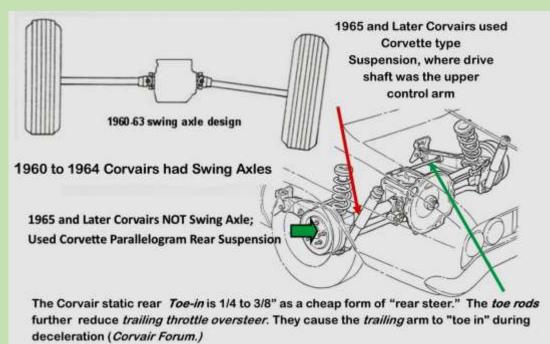
slide, or anticipate like a dirt track racer!

In a front engine car, if going too fast for a turn you are "plowing" off the road front first. A normal and proper reaction, even for folks racing cars, is to turn the wheel further and try to get the front tires to gain grip and move back to the road center. Turn back to the road center with and oversteering rear heavy car and you're just off the road faster, probably looking the other way IF no trees are in the way! You have a split second to react. It became fun, once practiced and as you anticipated the skid, turned like a dirt track driver in the direction of the skid!

I followed what Porsche accomplished over the years from when their rear heavy 912 ('65-'69, same years as the later design Corvair) and 911. As Tadge said they slowly eliminated the Oversteer problem and now with the same rear weight bias have what is considered a great handling car. Lots of progressively learned suspension and other tweaks, which as Tadge said they (GM) "*had to do it right the first time!*"

This is what a November 15, 2017, Road and Track article said re the Corvair, "*To avoid spinning the car, I have to counter-steer almost immediately after initiating the turn. I could see how the lightly trained driver might get into trouble. That was Nader's point: The average driver wasn't equipped to handle an over-steering car.*"

With the C8, Chevy obviously learned what Tadge said took Porsche "generations" to achieve! As the R&T comment said, racers generally prefer an Oversteering or "loose" car (*another word used for Oversteer which those that follow NASCAR will hear.*)



RALPH NADER

I had two early swing axle Corvairs before the Corvette type rear suspension in my '67 Corvair. Ralph Nader said the swing axle was the safety cause in his foolish book "Unsafe at Any Speed." From his book, it was obvious he knew nothing about cars! He actually used the 1965 and later Corvairs as "PROOF" that GM knew the safety issue as they fixed it with the 1965 and later cars! That was BS, it was a better suspension system BUT the prior Corvair swing axles were used on all VW's and had been for years. Early Porsche's and some other cars like some Mercedes used swing axles. In fact, my skepticism of lawyers started with Nadar where he obviously had a goal, and the truth should not stand in the way. One example was the swing axle spring compensator from a JC Whitney catalog he quoted one of bullet benefits that said it made in safer. He didn't include that in that same catalog location they offered one for VW's and Porsche. Lots of other half truths. This skepticism has been reinforced reading most of John Grisham's books. He is a former attorney and defines the BS very well.

Nader never discussed (nor probably understood) one reason for folks skidding off the

5

road was gas station attendants, who pumped gas and also checked tire pressure. Most didn't follow the GM requirement of 16 psi front tire pressure for Corvairs that promoted Understeer. They typically filled all cars with 30 psi all around. That made the Corvair very twitchy and prone to having the ass end slide out in a turn. I recall the OEM tires on my '67 where Uniroyal "Tiger Paws." They were terrible and would "roar" like a Tiger with about 0.5 "g" in a turn! Yep, kept the average driver out of trouble! Tossed those a few months after I got the car!

The thing that ticked me off most was when I bought my 1974 Datsun 260Z it had a government dictated buckle your seat belt or the car would not start! I thought that was fine as it made my passengers use their belt when back-in-the-day many did not want to! Congress bent to public pressure and eliminated that feather and Ralph Nadar never said a word. He was pushing stupid 5 mph crash bumpers that don't help cost much as the crushable sections cost a lot more to repair!

I WAS CONCERNED, LIKE TADGE ,THAT IF THE C8 OVERSTEERED MANY DRIVERS COULD GET IN TROUBLE AND BLAME THE CAR! Glad they solved that issue!

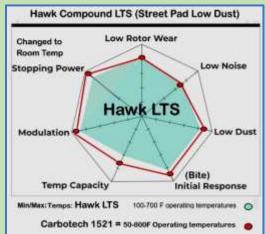
I can understand the concern for the average driver that bigger brakes could cause in panic stops or if you were foolish and applied them when in a turn because you realized you were going too fast. Just have to learn and practice dealing with the issue for the quicker stops they can provide! Loved racing my modified '67 Corvair.

It had metallic brakes that stopped find when hot BUT were terrible at ambient temp! Ambient temp performance was the reason I tossed the PowerStop Z26 brakes on my 2017 Grand Sport after 900 miles.* They were not that bad, but not as good as my 2014 Z51 stopped with Carbotech 1521 pads for 3 years. And they should have stopped better having bigger rotors, brake pads and 6 piston front calipers! Stopped fine when warm/hot but not when at ambient temp where I need great braking leaving a ~70 mph highway turning onto a small rural road. The Carbotech 1521 pads I replaced those with stopped great when at ambient temp, even better that the 2014 C7 Z51, as they should.

*If you want "Just the Technical Facts" about low dust brake pads from several vendors with my and others observations, start with pages 30 to 32 in the Appendix on my How To Install C8 Brake pads PDF:

http://netwelding.com/Ceramic_Pads.pdf

There is a lot more to good braking than ABS stopping distance, like Modulation, Initial Bite, Low Temp Friction. Left is an Octagonal comparison chart of a quality Hawk street pad with Carbotech 1521 low dust street pad added.



An Interesting Braking Comparison: was published by Car & Driver July 5, 2023. They tested a C8 Z06 w/Z07 package and a Porsche 911 GT3. I was most interested that with significantly smaller width tires the Porsche stopped faster than the C8 Z06. Both with Ceramic Brakes and Michelin Pilot Sport Cup 2R (slight difference ZP versus Connect.) Porsche front brakes were just slightly larger BUT for smaller width tires. The 911 GT3 is 12% lighter that is a factor for shorter stops.

Top pics look like the Z06 could have fit bigger brakes. Did GM use smaller brakes for handling issues? *Was GM Concerned of Possible Oversteer with Aggressive Stops?*



Car	Front Rotor	Rear Rotor	Front Tire	Rear Tire	70 to 0	100 to 0
C8 Z06 w/Z07	15.7 in. Ceramic	15.4 in. Ceramic	Michelin Pilot Sport Cup 2R ZP 275/30/20	Michelin Pilot Sport Cup 2R ZP 345/25/21	143 feet	280 feet
Porsche 911 GT3 RS	16.1 in. Ceramic	15.0 in. Ceramic	Michelin Pilot Sport Cup 2R C 255/35/20	Michelin Pilot Sport Cup 2R C 315/30/21	133 feet	259 feet

From C & D Best Stopping Cars

Ferrari SF9015.7 in. Ceramic14.2 in. CeramicStradale 4%Heavier than Z0614.2 in. Ceramic	Michelin Pilot Sport Cup 2R 255/30/20	Michelin Pilot Sport Cup 2R 315/30/21	134 feet	N/A
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From C&D "Best Stopping Cars" article, the *4% Heavier* Ferrari SF90 Stradale with smaller rear brakes AND smaller tires stopped faster. *Stopping is more than tire size.*

	Brembo GT FRONT & REAR BBK For 2020+ Corvette CB (Base & Z51) with BM6 "Alien Fist" Calipers and 380mm Rotors 380 mm= 15 inches \$9,390.00 MSRP \$8,826.60 Note for Comparison: C8 Z06 Brake Rotors: 14.6 inch front; 15.0 inch rear	
	MOTOROSO has been working with Brembo and offers for sale.	
The front calipers use 6 pistons like the C7 Grand Sport/Z06. They are 13% Wider AND have a large braking pad area (Annuals) There is an issue with the fronts- needs 20- inch wheels with the right offset. Check with MOTOROSO	Since the second	
	MOTOROSO developed a bracket that gets the OEM parking brake to work with the larger 15-inch rear rotor! It bolts to the OEM bracket and spaces the parking brake properly. You have to add spaces to the caliper to fit the wider rotors!	

AP Racing offers another option. A 6% larger 14.6-inch front rotor and 6 piston calipers versus the OEM 13.8 inch and 4 piston calipers for ~\$4500. It saves 7 lb/side unstrung weight, Fits behind OEM Trident wheels.	
	The AP Racing 6 piston caliper design has properly sized pistons (smaller 1 st) to have ABS work as an OEM system.
RB BBK offers a Front and Rear big brake set for ~\$8200. It uses 15.0" front and 15.4" rear rotors. OEM rear parking brake fits Uses stock 19" front and 20" rear wheels References:	

References:

Jason Fenske Video ~ 3 minutes in:

5 Genuinely Impressive "Flaws" Of The C8 Corvette - Bing video

Brandan Gillogly, Interpretation of Jason's comments written for Hagerty

https://www.hagerty.com/media/news/the-c8-corvette-is-not-without-flaws/

Autoline After Hours Interview Tadge Juechter ~9 minutes in:

https://www.youtube.com/watch?v=BBfXm1Yczdo

Motor Trend Interview with Tadge Juechter

https://www.motortrend.com/how-to/1907-2020-c8-corvette-engineering-interview-tadge-juechter/

"60" C8, 2017 Grand Sport & 2014 Z51 Stingray Mods or Info Available As PDFs:



60 PDFs discuss improvements or info about a C8, 2017 Grand Sport, 2014 Z51 Stingray function and/or esthetics. Some are minor and others, like the installing "Low Dust Brake Pads" on C8 & C7s, have detailed information.

Below are the PDF's available. Click on picture or Blue PDF link or copy and paste the PDF link (Blue type) into your browser. Or email me at <u>GUttrachi@aol.com</u> and state the title desired, shown in Yellow:

C8 Install High Wing How To Remove Rear Bumper- Install Wing http://netwelding.com/C8_High_Wing.pdf	
C8 Bigger Brakes C8 Brakes Are Anemic Compared to Other MEs http://netwelding.com/C8_Big_Brakes.pdf	
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C8 Engine Compartment Lights Multicolor Lights Remote operated http://netwelding.com/Engine_Lights.pdf	
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C8 Side Skirts & Splitter Install C7 Carbon side skirts & splitter on C8 http://netwelding.com/Side_Skirts.pdf

C8 Z51, GS/C7 Z51Ceramic Brake Pads Performance Vettes have dusty brakes. These help! http://netwelding.com/Ceramic_Pads.pdf

C8 Low Restriction Air Intake

Low Restriction Air Filter Why & How To

http://netwelding.com/C8_Air_Intake.pdf

C8 & C7 Splitter & C8 Condenser Mesh Mesh Protects AC Condenser & Splitter Install http://netwelding.com/CF_Splitter.pdf

C8 NAV SD Card Removed Error Error When SD Card and Reader Are Fine http://netwelding.com/NAV_SD_Card.pdf

C8/GS/C7 Splash Guards GM splash guards. ACS Best Front Guards for GS. http://netwelding.com/Splash_Guard.pdf

Jacking a C8/GS/C7 Vette Safely jacking either front only or back & front

http://netwelding.com/Jacking_A_C7.pdf

C8 & C7 Plates & Frame; Must Meet South Carolina Law http://netwelding.com/License_Plate_Frame.pdf

Change GS/C7 Oil WHY change your own oil and C7 Lifting Methods http://netwelding.com/Changing_Oil.pdf

C8/GS/C7 Mirror Proximity Alarm Limit switch alarm warns when close to door frame http://netwelding.com/Mirror_Proximity_Alarm.pdf

Jacking Pads for C8/GS/C7 Manual says Jacking Pads 2 1/2-inch max OD.. http://netwelding.com/Jacking_pads.pdf

C8/GS/C7 Radar Power For C7 tapped rear fuse panel. For GS tapped mirror http://netwelding.com/Radar_Detector_Power.pdf

C8 & C7 Wheel Chatter/Hop Why sharp, low speed turns with cold tires causes the front tires to chatter/hop. http://netwelding.com/Wheel_Chatter.pdf

C8/GS/C7 Wheel Locks Wheel locks, help protect your expensive wheels. http://netwelding.com/Wheel_Locks.pdf



























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Deer Whistle Installed on C8/GS/C7 Do they work? Plus Install Info http://netwelding.com/Deer_Whistle.pdf

C8 & C7 Splitter Protector

Scrape Armor Protection for Splitter http://netwelding.com/Splitter_Protectors.pdf C8 & C7 Cargo Area

Rear cargo area storage device and rear protector http://netwelding.com/Rear_Cargo_Area.pdf

C8 Coilover Tower Covers Prevent water from filling Cast aluminum cavities http://netwelding.com/Tower_Covers.pdf

C8.R Info & GS Rear Diffuser (Fits Any C7) Rear Carbon Flash Composite Diffuser http://netwelding.com/Rear_Diffuser.pdf

GS/C7 Belt Rattle Passenger seat belt rattles against the seat back. http://netwelding.com/Eliminate_Rattle.pdf

Aluminum C7 Chassis and Weld Repair The C7 aluminum chassis. Includes weld repair info. http://netwelding.com/Aluminum_Chassis.pdf

Manage GS/C7 Spilled Gas & Door Lock Protect when filling gas. Preventing door lock failure. http://netwelding.com/Manage_Spilled_Gas.pdf

GS/C7 License Plate & Cargo Lights *LED license plate light & cargo area bulbs* http://netwelding.com/License_Plate_Light.pdf

GS/C7 Door Panel Protector Black plastic protector prevents scuffing of door http://netwelding.com/Door_Panel_Protector.pdf

GS/C7 Improved Cup Holder A solution to the cup holder spilling http://netwelding.com/Improved_cup_Holder.pdf

C7 Carbon Fiber Grille Bar Install genuine carbon fiber grille bar overlay http://netwelding.com/CF_Grille_Bar.pdf

Replacing C7 Battery *Tricks for installing battery!* http://netwelding.com/Battery_Issues.pdf





















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GS/C7 Window Valet Lower Windows With FOB Helps Latch Hatch http://netwelding.com/Hatch_Latch.pdf

GS/C7 Blind Spot Mirror Smaller rear and side windows cause C7 blind spots. Small "blind spot mirrors" help http://netwelding.com/Blind_Spot.pdf

GS/C7 Skid Pad Protector After the air dam, the aluminum "skid pad" hits http://netwelding.com/Skid_Pad_Protector.pdf

GS/C7 OnStar Lights Rear view mirror OnStar LED's, at a quick glance, look like a police car flashing light! This is a fix. http://netwelding.com/OnStar_Lights.pdf

GS/C7 Skip Shift Eliminator Skip Shift Eliminator install http://netwelding.com/Skip_shift_Eliminator.pdf

GS/C7 Catch Can & Clean Oil Separator What is Coking and how to reduce the potential http://netwelding.com/Catch_Can.pdf

GS MGW Flat Stick Shifter The MGW shifter shortens throw and is more precise http://netwelding.com/MGW_Shifter.pdf

GS/C7 Round Shift Knob A round shift knob shortens throw on OEM shifter http://netwelding.com/Shift_Knob.pdf

> **GS/C7 Stingray Sill Plate** *Stingray sill plate replaces original.* http://netwelding.com/Sill_Plate.pdf

GS/C7 Nylon Bra Nylon Bra Stops Bugs. Fits with Stage 3 Winglets http://netwelding.com/Nylon_Bra.pdf

GS/C7 Clutch Fluid Change *Clutch fluid after 3000 miles gets dirty* http://netwelding.com/Clutch_Fluid.pdf

C7 Carbon Fiber Hood Vent Replaces Plastic Hood Vent http://netwelding.com/Hood_Vent.pdf

GS/C7 Cold Air Intake Low Restriction Air Filter & Duct http://netwelding.com/Cold_Air_Intake.pdf

GS/C7 Soler Modified Throttle Body For Improved Throttle Response http://netwelding.com/Soler_Mod_TB.pdf

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Garmin Mounts in GS Cubby & Apple CARPLAY http://netwelding.com/GPS_In_Cubby.pdf

Garmin GPS for GS Cubby

GS Splitter Stage 3 Winglet Stage 3 Winglets Integrate with Spats http://netwelding.com/Stage_3_Winglets.pdf

C7 Removing GM Plastic Film How To Remove The Rocker Panel Film http://netwelding.com/Rocker_Panel_Film.pdf

GS 2LT to 2.5 LT Red Upper Dash Pad Like 3LT http://netwelding.com/Red_Dash_Pad.pdf

Jake Emblem/Decals for GS Jake Symbols Support GS Racing Image http://netwelding.com/Jake_Emblems.pdf

Rusty GS/C7 Muffler Why the C7 muffler rusts way to turn matte black. http://netwelding.com/Muffler_Rust.pdf

GS Engine Compartment Mods Cosmetic Additions in Engine Compartment http://netwelding.com/Engine_Compartment.pdf

GS Vitesse Throttle Controller: Fits All C7s Adjustable Throttle-by-Wire Control http://netwelding.com/Throttle_Control.pdf

Boomy Bass Solution

Use Presets to Adjust Bass etc. Tone/Balance http://netwelding.com/Boomy_Bass

GS/C7 Air Dam, Functions Why Missing from Z51, Some GS & Z06 http://netwelding.com/Air_Dam.pdf

Rusty GS/C7 Muffler Why the C7 muffler rusts way to turn matte black. http://netwelding.com/Muffler_Rust.pdf

Engineering a ProStreet Rod How Our '34 ProStreet Rod Was Designed and Built http://netwelding.com/Engineering%20Street%20R od%203-08.pdf

Motorsports Welding Article Wrote Article on NHRA and NASCAR Chassis Design http://netwelding.com/Motorsports_Welding_2018.pdf









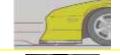


















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